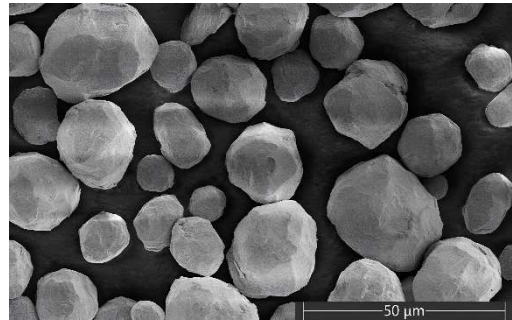


Cu10Sn AM 20-63 µm

Alloy: C90500 / CW451K

1. Introduction

Cu10Sn 20-63µm is a high-performance bronze alloy powder composed of 90% copper and 10% tin, characterized by excellent corrosion resistance, high strength, and good thermal and electrical conductivity. The powder features a highly spherical morphology and narrow particle size distribution, ensuring superior flowability and consistent layer deposition in additive manufacturing processes. Designed for laser powder bed fusion (LPBF) and binder jetting, Cu10Sn is ideally suited for producing functional components, molds, and tooling inserts requiring a balance of mechanical strength, wear resistance, and thermal stability.



1.1 Basic facts

Chemistry	Cu: 90; Sn: 10% (C90500 / CW451K)
Form	Powder
Shape / Morphology	Spherical / Spheroidal
Size	20-63 µm
Apparent density	min. 4.6 g/cm ³
Purpose	Tribological applications, corrosion-resistant components, Artistic Parts
Process	LPBF, Binder Jetting, Cold Spray

1.2 Typical Applications

- Molds and Tool Inserts
- Bearing and Bushing Components
- Marine and Aerospace Components
- Decorative and Artistic Parts
- Heat Exchangers and Cooling Elements
- Electromechanical Components
- Functional Prototypes and End-Use Mechanical Parts

2 Material Information

2.1 Chemical composition

Element	Value	wt.%
Cu		90 ± 0.5
Sn		10 ± 0.5

2.2 Additional Material Characteristics

Property	Value	Unit
Apparent Density	Min. 4.6	g/cm ³
Shape	Spherical / Spheroidal	-

2.3 Recommended processes

- LPBF - Laser Powder Bed Fusion
- BJet -Binder Jetting
- CS – Cold Spray

4 Commercial Information

4.1 Ordering Information and Availability

Product	Package Size	Package Type	Availability	Distribution
Cu10Sn AM 20-63 µm	10kg	Wide-neck drum UNX	Stock	Europe
	20kg	Wide-neck drum UNX	Stock	Europe

4.2 Storage and Handling Guidelines:

- Always store the product in its original container in a dry environment.
- Gently rotate the container before use to ensure even distribution. Avoid aggressive handling to prevent damage to fragile, mechanically clad components.
- Once opened, powder containers should be kept in a drying oven to prevent moisture absorption.
- If a desiccant is present, be sure to remove it prior to using the product.

4.3 Safety Recommendations

Refer to the Safety Data Sheet (SDS). SDS document can be accessed on the Ultra Metal Powders website at www.umpowders.com under Resources → Safety Data Sheets.